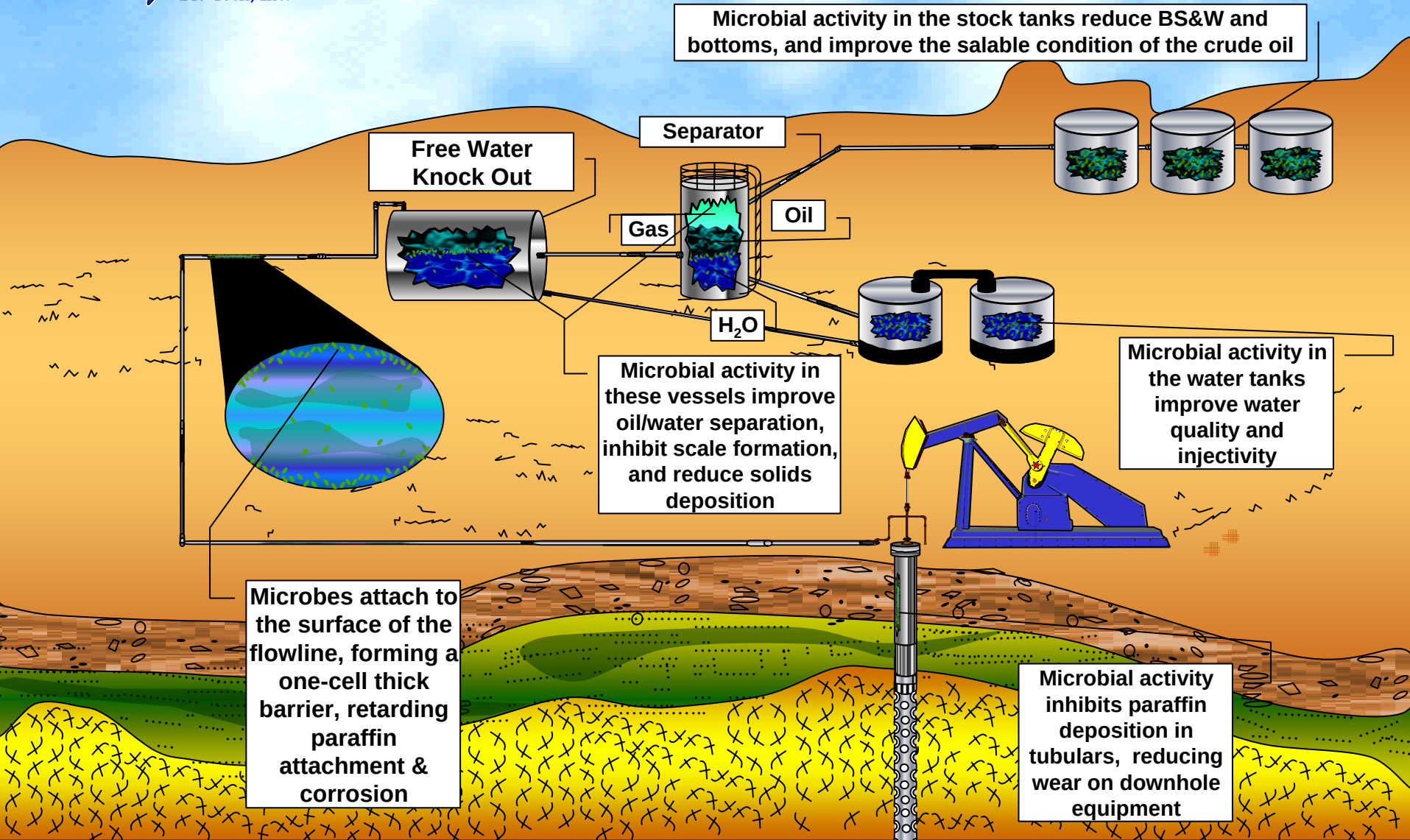Bio Tech At Work In the Production System